

Garant**Indexable insert for turning DC.T 11T304, for finish machining, Grade: HU7315-1****Order data**

| | |
|--------------|-----------------|
| Order number | 260359 HU7315-1 |
| GTIN | 4062406381516 |
| Item class | 21G |

Technical description

| | |
|-------------------------------|--------------------|
| Number of changes/inserts | 2 |
| Cutting conditions | continuous |
| Corner radius | 0.4 mm |
| Tool material | Carbide |
| Main application | N |
| ISO code indexable insert | DCMT 11T304 |
| Cutting depth a_p | 0.05 - 0.6 mm |
| Grade | HU7315-1 |
| Finishing/roughing assignment | Finishing |
| Feed f | 0.03 - 0.1 mm/rev. |

| | |
|--------------------------------------|------------------------------|
| Tolerance | G |
| Cutting speed v_c main application | 120 - 600 m/min |
| Chip breaker | AF |
| Coating | uncoated |
| Type of product | Indexable insert for turning |